

Steel wire for grinding ceramic ferrules

A technology for grinding the microhole in plug-in ceramic core includes such steps as attaching an ultrasonic vibrator at 20-40 KH2 to the fixture of grinder, fixing the ceramic core to said ...

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In this paper, the design and development of a zirconia ceramics microhole grinding system is proposed to overcome the problems. This design uses a tapered steel wire dipped in diamond grinding fluid to ...

The invention relates to a ceramic ferrule inner hole grinding machine. The machine comprises a product clamping unit (1), a steel wire driving grinding unit (2), a tension control unit...



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